

CONVEYOR BELT TRACKING

The conveyor belt may require adjustment from time to time. If the conveyor belt runs to either the right or left side, you should make conveyor belt tracking adjustments as follows:

- 1) Once the conveyor belt moves toward the right side, you should tighten the adjustment screw (A), located at the infeed right corner, using the supplied T-wrench. Turning this screw clockwise will make the sanding belt move to the left side.
- 2) When you turn the adjustment screw (A), be careful. Do not over-tighten the screw. Over-tightening will cause the sanding belt to stretch. If so, you may adjust the belt tracking from the left side. Turn the adjustment screw (B), located at the left corner of the infeed roll. Loosening the left side will make the conveyor belt move to the left side.

NOTE: The conveyor belt tracking adjustment is made only when the conveyor belt is running.

